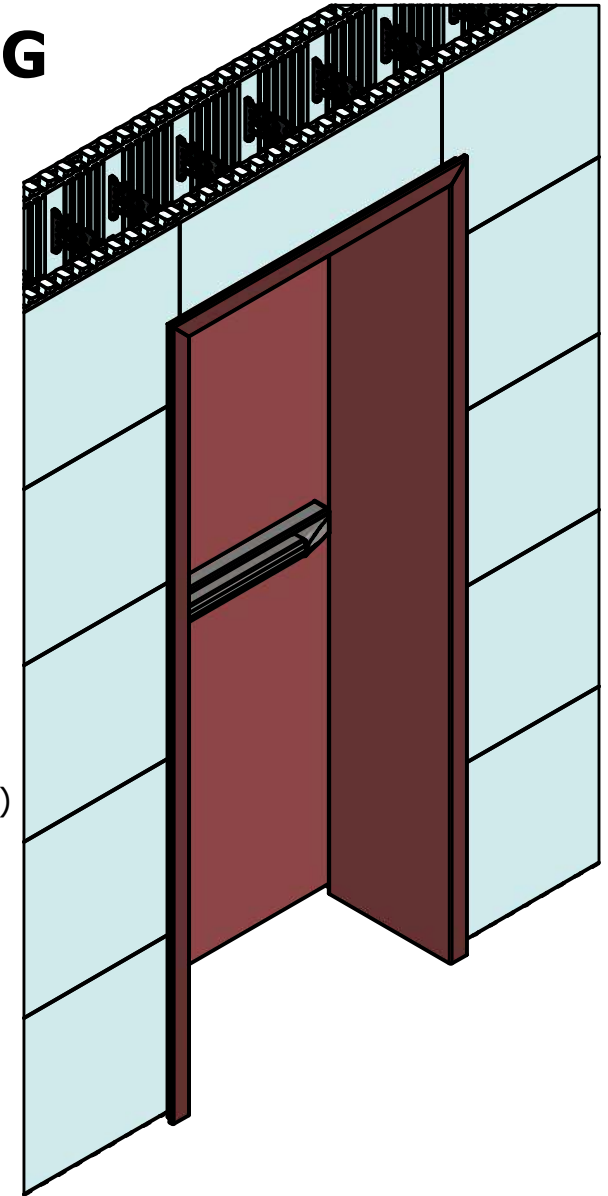
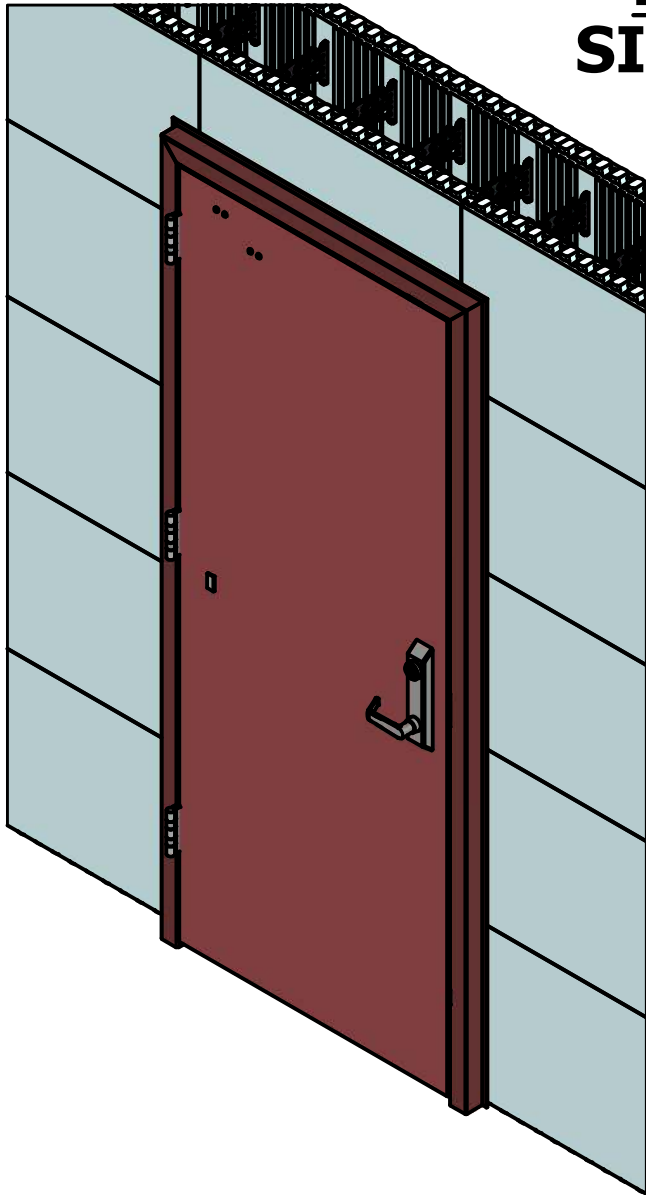



ICC-500 SOLUTIONS SINGLE DOOR OPENING

MIN: 2'-8" x 6'-8"
MAX: 4'-0" x 8'-0"




- Securitech 3-point concealed exit device
- Heavy Duty Hinges x NRP
- LCN 4040xp Closer
- Door Position Switch
- 14 Gauge Internally Stiffened Door
- 14 Gauge Integrated Frame Assembly (IFA)
- ICF WALL (8"-12" CORE)

REV	DESCRIPTION	BY	DATE



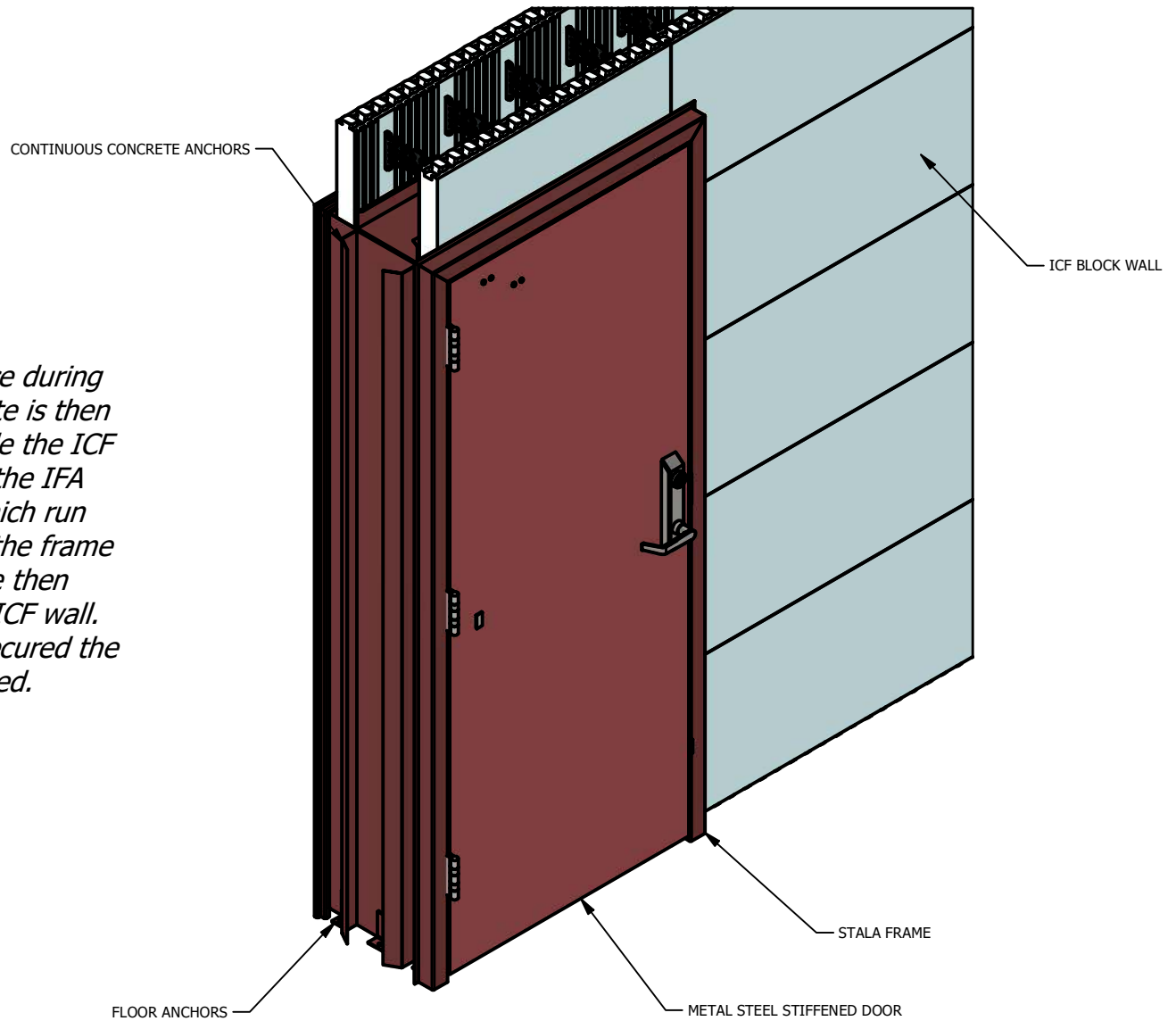
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DRIVE - SUITE A
LOUISVILLE, KY
40229

www.stalaframing.com
t: 888-779-2118
e:



ALL DIMENSION IN FEET & INCHES UNLESS STATED OTHERWISE	SCALE
GENERAL TOLERANCES LISTED BELOW TO BE FOLLOWED UNLESS STATED OTHERWISE	3/4" = 1' - 0"
FRACTION ± 1/16"	PROJECTION
DECIMAL ± 0.005"	
ANGULAR ± 0.50°	
THIS DRAWING AND ANY ARTICLE PRODUCED ACCORDING TO THE DETAILS HEREON IS THE PROPERTY OF STALA INTEGRATED ASSEMBLIES LLC. IT IS SUPPLIED ON THE EXPRESS TERMS THAT IT IS TO BE TREATED AS PRIVATE AND CONFIDENTIAL AND IS NOT TO BE COPIED OR COMMUNICATED TO A THIRD PARTY WITHOUT THIS COMPANY'S WRITTEN CONSENT.	

TITLE: ICC-500 SINGLE DOOR OPENING		SHEET SIZE		DRAWN	DATE	DRAWING NUMBER	SHEET	REV
NOTES: Single Door Overview		A	BSS	4/20/2022	ICC-500 DOOR	1 OF 7	A	

Description
The Stala IFA frame is set in place during the ICF wall construction. Concrete is then poured into the empty cavity inside the ICF wall. When the concrete cures the IFA frame's continuous anchors, which run along all sides of the frame, lock the frame in place. The STALA IFA frame then becomes an integral part of the ICF wall. As soon as the frame is set and secured the storm door can then be installed.

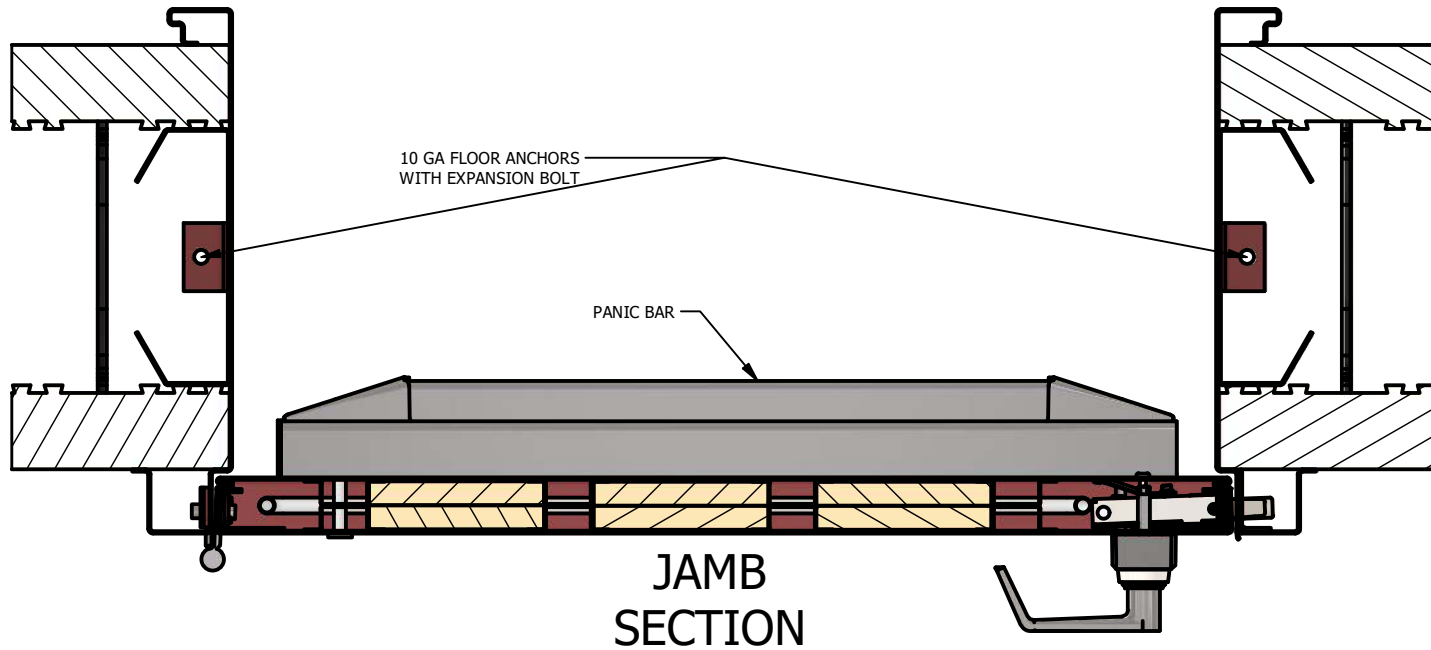
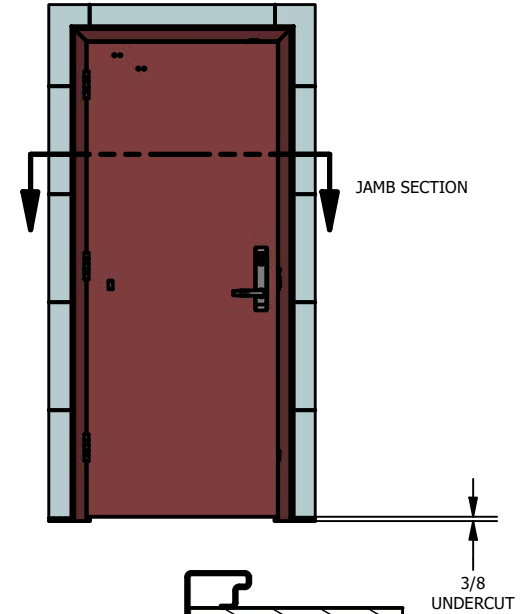


REV	DESCRIPTION	BY	DATE



 <small>5101 COMMERCE CROSSINGS DRIVE - SUITE A LOUISVILLE, KY 40229</small> <small>www.stalaframing.com t: 888-779-2118 ec</small>	<small>ALL DIMENSION IN FEET & INCHES UNLESS STATED OTHERWISE</small> <small>GENERAL TOLERANCES LISTED BELOW TO BE FOLLOWED UNLESS STATED OTHERWISE</small> FRACTION $\pm 1/16"$ DECIMAL $\pm 0.005"$ ANGULAR $\pm 0.50^\circ$	SCALE 3/4" = 1' - 0" PROJECTION 	TITLE: ICC-500 SINGLE DOOR OPENING NOTES: Single Door Description	SHEET SIZE A	DRAWN BSS	DATE 4/20/2022	DRAWING NUMBER ICC-500 DOOR	SHEET 2 OF 7	REV A
	<small>THIS DRAWING AND ANY ARTICLE PRODUCED ACCORDING TO THE DETAILS HEREON IS THE PROPERTY OF STALA INTEGRATED ASSEMBLIES LLC. IT IS SUPPLIED ON THE EXPRESS TERMS THAT IT IS TO BE TREATED AS PRIVATE AND CONFIDENTIAL AND IS NOT TO BE COPIED OR COMMUNICATED TO A THIRD PARTY WITHOUT THIS COMPANY'S WRITTEN CONSENT.</small>								

Note

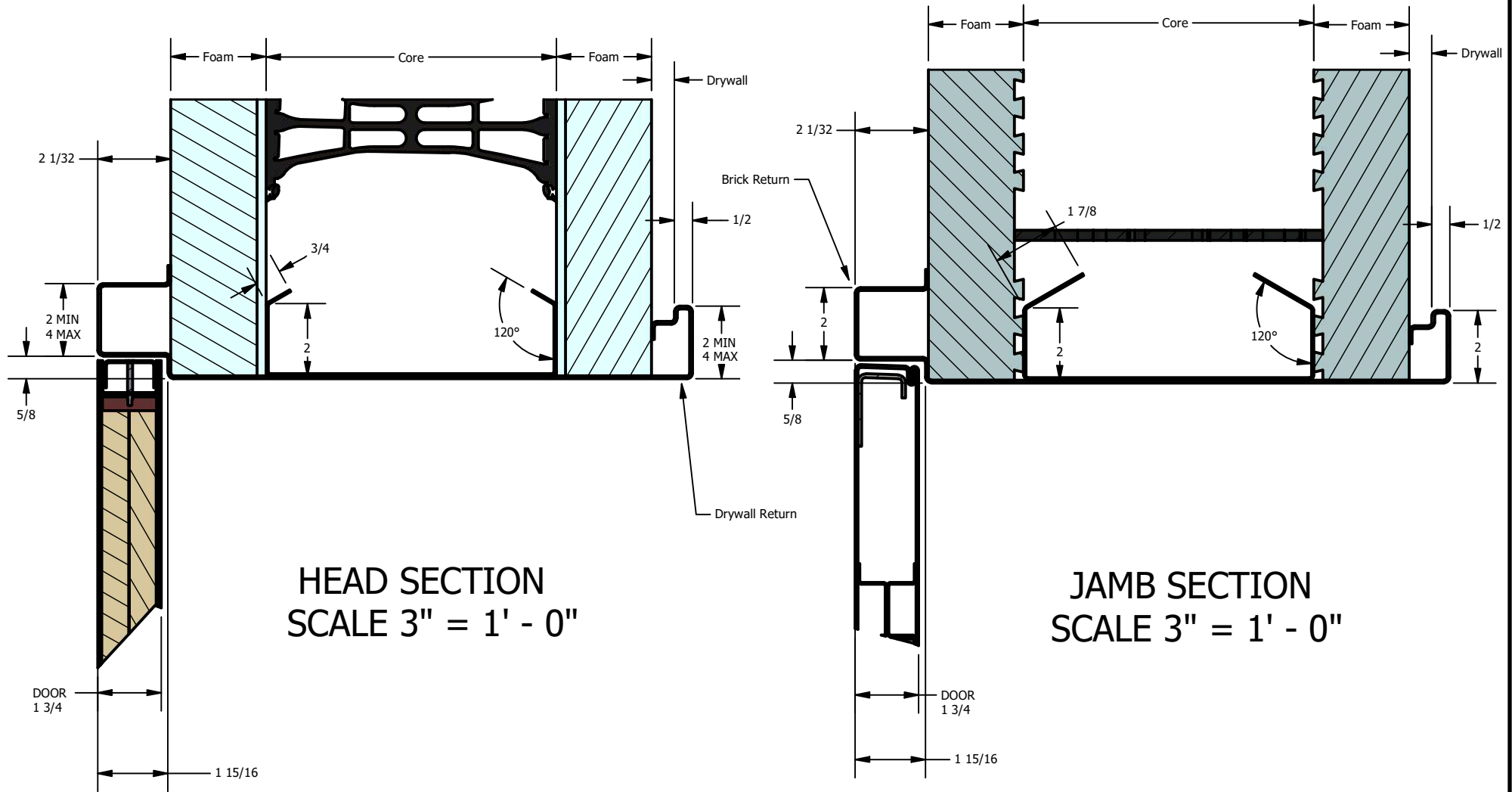
The Stala IFA was designed so that the shell may be modified to accommodate various wall finishes. You will see examples of different types of shells on the following pages. The Stala IFA may include, but is not limited to, any combination of the interior and/or exterior wall finish accommodations shown on the following pages. The basic elements of the design is having both a continuous shell and anchor. The shell is designed to wrap the entire ICF wall, while the continuous anchor is designed to fit inside the concrete core of the ICF wall which locks the frame into the wall.



REV	DESCRIPTION	BY	DATE

 5101 COMMERCE CROSSINGS DRIVE - SUITE A LOUISVILLE, KY 40229 www.stalaframing.com t: 888-779-2118 e:	ALL DIMENSION IN FEET & INCHES UNLESS STATED OTHERWISE GENERAL TOLERANCES LISTED BELOW TO BE FOLLOWED UNLESS STATED OTHERWISE FRACTION ± 1/16" DECIMAL ± 0.005" ANGULAR ± 0.50°	SCALE 3/8" = 1' - 0" PROJECTION 	TITLE: ICC-500 SINGLE DOOR OPENING NOTES: Single Door Cross Section	SHEET SIZE: A DRAWN: BSS DATE: 4/20/2022 DRAWING NUMBER: ICC-500 DOOR SHEET: 3 OF 7 REV: A
	<small>THIS DRAWING AND ANY ARTICLE PRODUCED ACCORDING TO THE DETAILS HEREON IS THE PROPERTY OF STALA INTEGRATED ASSEMBLIES LLC. IT IS SUPPLIED ON THE EXPRESS TERMS THAT IT IS TO BE TREATED AS PRIVATE AND CONFIDENTIAL AND IS NOT TO BE COPIED OR COMMUNICATED TO A THIRD PARTY WITHOUT THIS COMPANY'S WRITTEN CONSENT.</small>			

Core [Min 8 - Max 12] ; Foam [Min 2 1/4 - Max 2 3/4] ; Drywall [1/2 - 5/8]

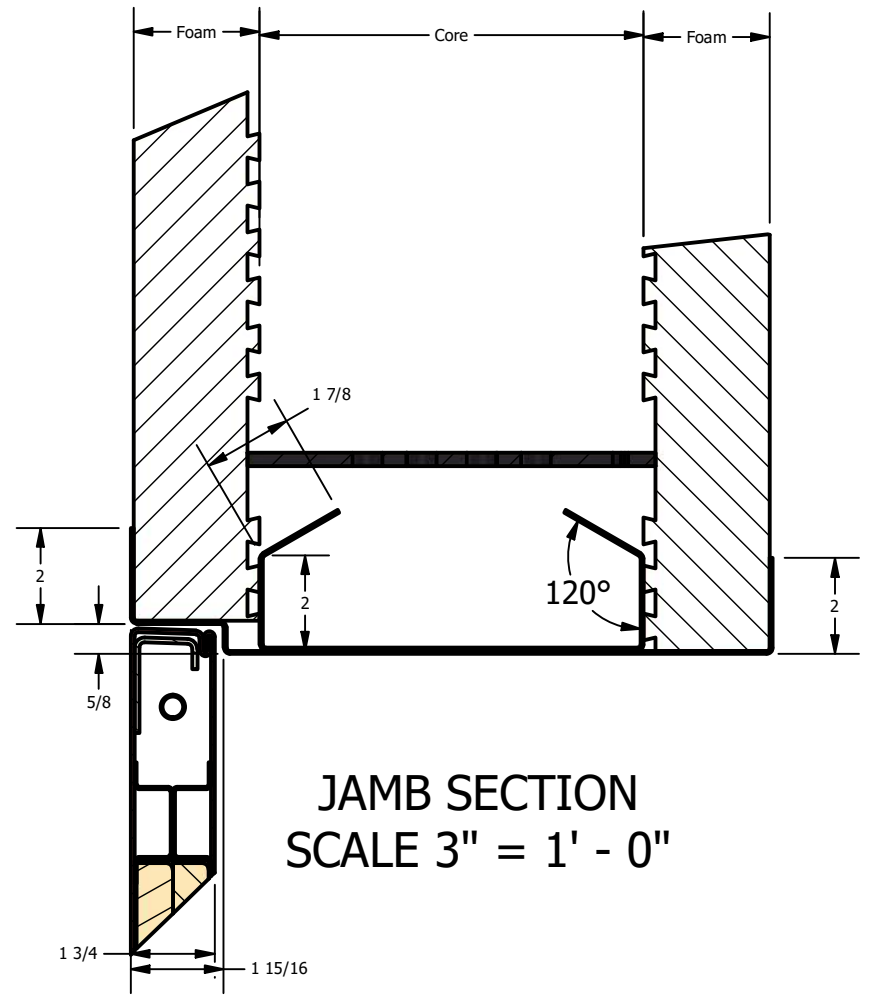
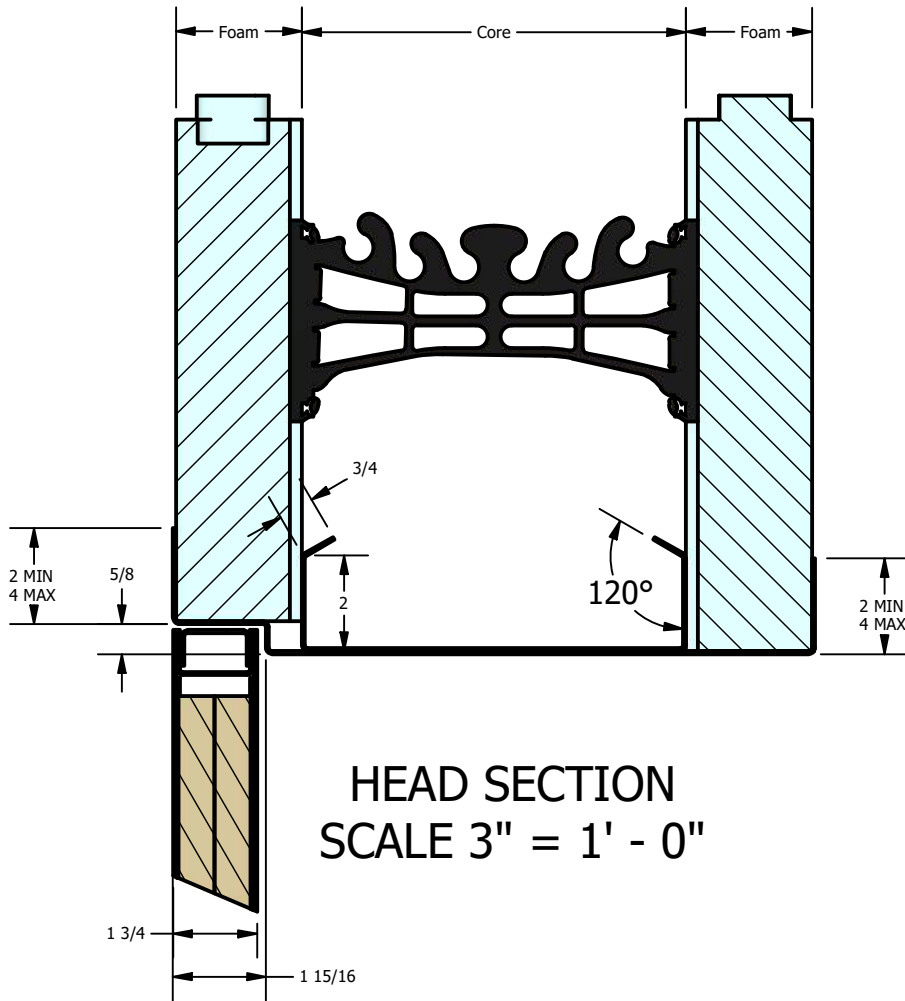


HEAD SECTION
SCALE 3" = 1' - 0"

JAMB SECTION
SCALE 3" = 1' - 0"

REV	DESCRIPTION	BY	DATE	SCALE	TITLE:	DRAWN	DATE	DRAWING NUMBER	SHEET	REV
				3/4" = 1' - 0" <td>ICC-500 SINGLE DOOR OPENING</td> <td>BSS</td> <td>4/20/2022</td> <td>ICC-500 DOOR</td> <td>4 OF 7</td> <td>A</td>	ICC-500 SINGLE DOOR OPENING	BSS	4/20/2022	ICC-500 DOOR	4 OF 7	A
				PROJECTION	Standard Design					
				<small>ALL DIMENSION IN FEET & INCHES UNLESS STATED OTHERWISE GENERAL TOLERANCES LISTED BELOW TO BE FOLLOWED UNLESS STATED OTHERWISE FRACTION ± 1/16" DECIMAL ± 0.005" ANGULAR ± 0.50°</small>						
				<small>5101 COMMERCE CROSSINGS DRIVE - SUITE A LOUISVILLE, KY 40229 www.stalaframing.com t: 888-799-2118 ec</small>						
				<small>THIS DRAWING AND ANY ARTICLE PRODUCED ACCORDING TO THE DETAILS HEREON IS THE PROPERTY OF STALA INTEGRATED ASSEMBLIES LLC. IT IS SUPPLIED ON THE EXPRESS TERMS THAT IT IS TO BE TREATED AS PRIVATE AND CONFIDENTIAL AND IS NOT TO BE COPIED OR COMMUNICATED TO A THIRD PARTY WITHOUT THIS COMPANY'S WRITTEN CONSENT.</small>						

Core [Min 8 - Max 12] ; Foam [Min 2 1/4 - Max 2 3/4]



REV	DESCRIPTION	BY	DATE

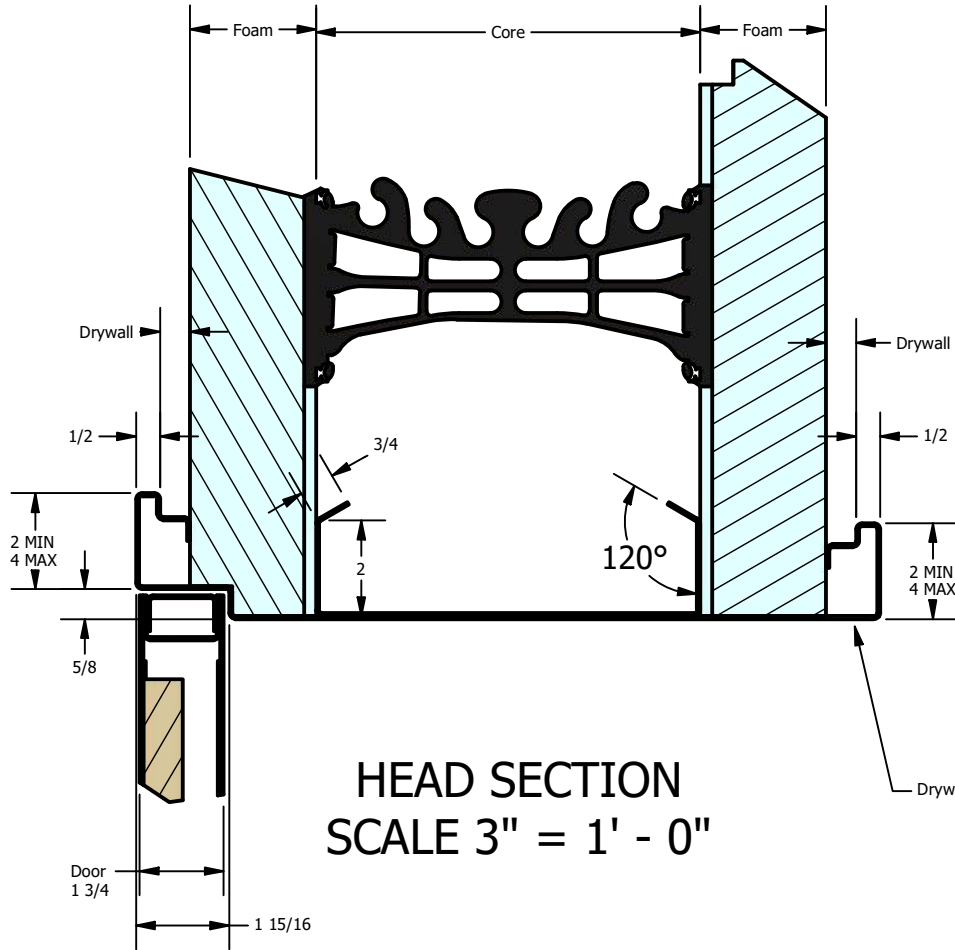
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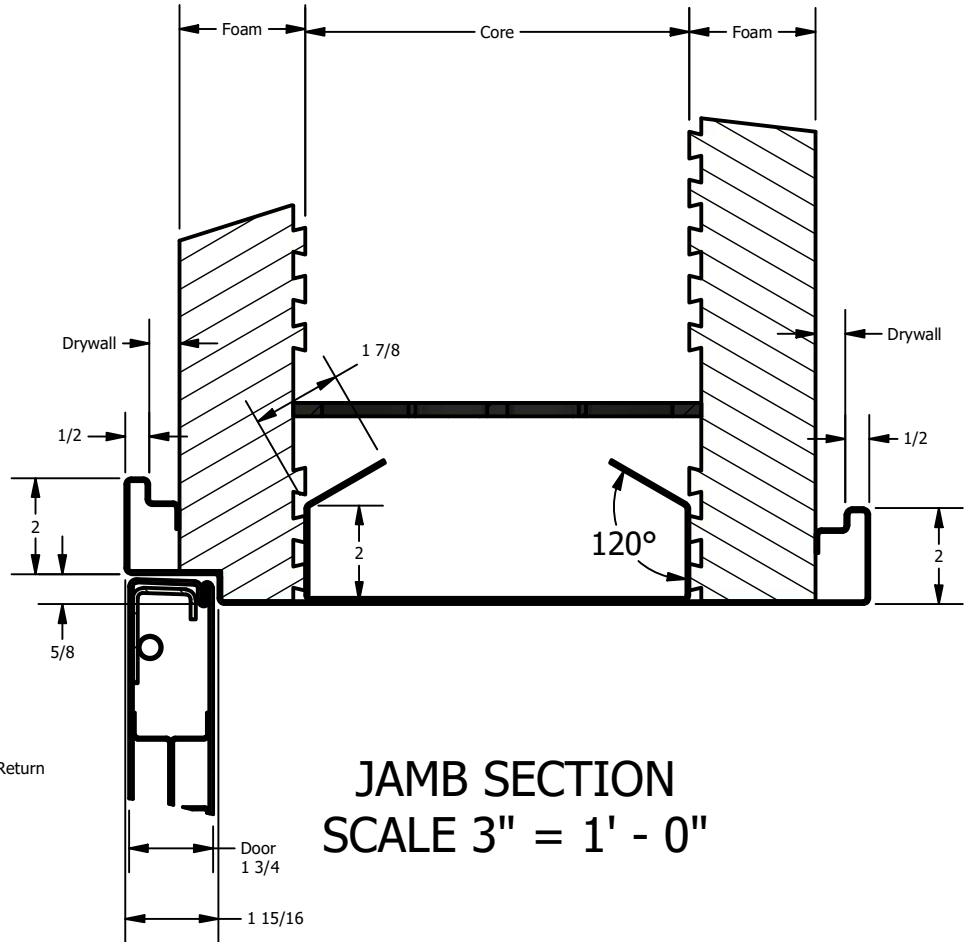
ALL DIMENSION IN FEET & INCHES UNLESS STATED OTHERWISE	SCALE
GENERAL TOLERANCES LISTED BELOW TO BE FOLLOWED UNLESS STATED OTHERWISE	1" = 1' - 0"
FRACTION ± 1/16"	PROJECTION
DECIMAL ± 0.005"	
ANGULAR ± 0.50°	

TITLE:	ICC-500 SINGLE DOOR OPENING				
NOTES:	Base Design				
SHEET SIZE	DRAWN	DATE	DRAWING NUMBER	SHEET	REV
A	BSS	4/20/2022	ICC-500 DOOR	5 OF 7	A

Core [Min 8 - Max 12] ; Foam [Min 2 1/4 - Max 2 3/4] ; Drywall [1/2 - 5/8]



HEAD SECTION
SCALE 3" = 1' - 0"



JAMB SECTION
SCALE 3" = 1' - 0"

REV	DESCRIPTION	BY	DATE

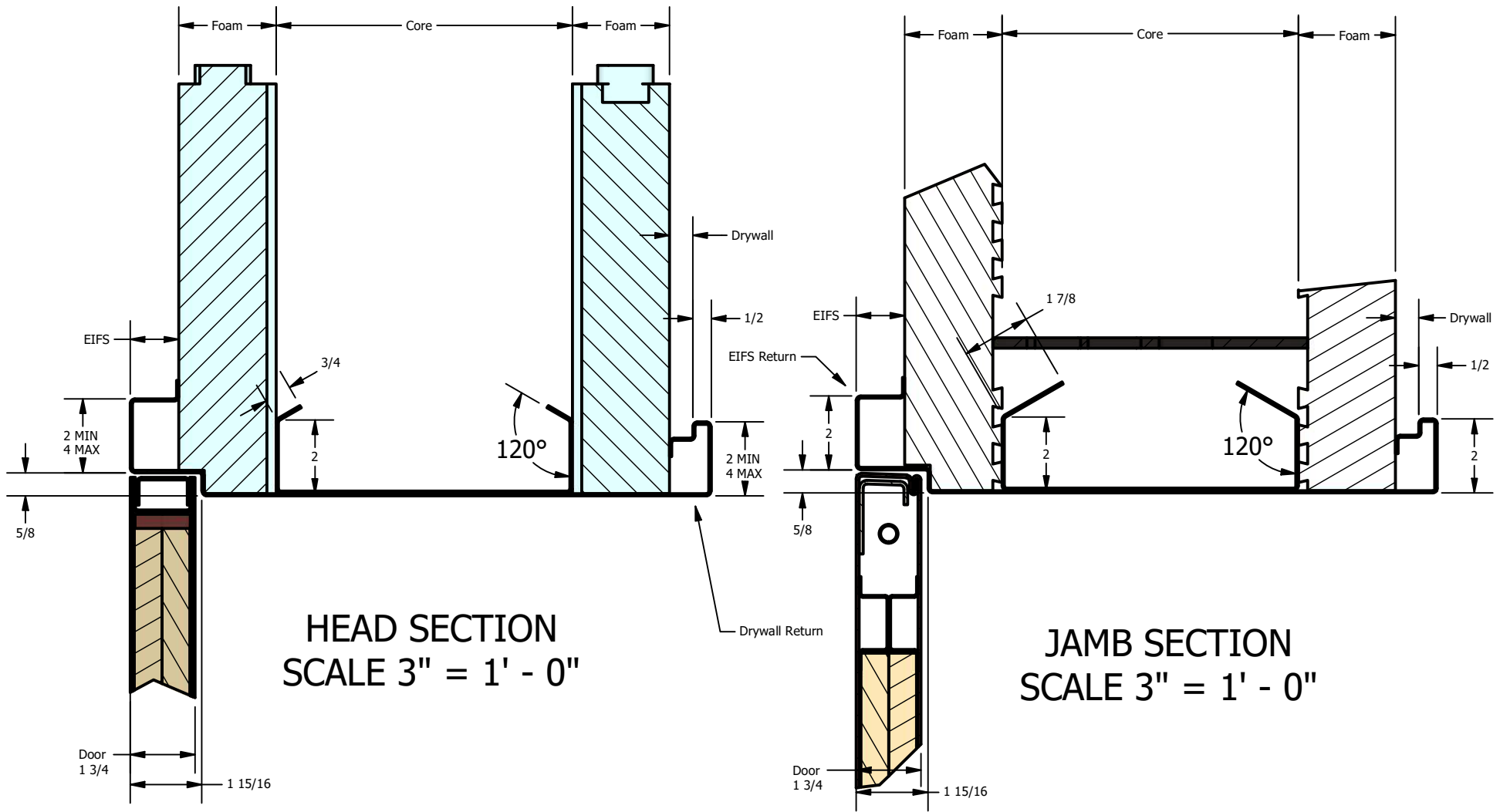
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e:

ALL DIMENSION IN FEET & INCHES UNLESS STATED OTHERWISE	SCALE
GENERAL TOLERANCES LISTED BELOW TO BE FOLLOWED UNLESS STATED OTHERWISE	3/4" = 1' - 0"
FRACTION ± 1/16"	PROJECTION
DECIMAL ± 0.005"	
ANGULAR ± 0.50°	



TITLE:	ICC-500 SINGLE DOOR OPENING				
NOTES:	Double Drywall Design				
SHEET SIZE	DRAWN	DATE	DRAWING NUMBER	SHEET	REV
A	BSS	4/20/2022	ICC-500 DOOR	6 OF 7	A

Core [Min 8 - Max 12] ; Foam [Min 2 1/4 - Max 2 3/4] ; Drywall [1/2 - 5/8] ; EIFS [1/2 - 2 1/4"]



HEAD SECTION
SCALE 3" = 1' - 0"

JAMB SECTION
SCALE 3" = 1' - 0"

				 5101 COMMERCE CROSSINGS DRIVE - SUITE A LOUISVILLE, KY 40229 www.stalaframing.com t: 888-799-2118 ec		ALL DIMENSION IN FEET & INCHES UNLESS STATED OTHERWISE	SCALE	TITLE: ICC-500 SINGLE DOOR OPENING						
						GENERAL TOLERANCES LISTED BELOW TO BE FOLLOWED UNLESS STATED OTHERWISE	3/4" = 1' - 0"	NOTES: EIFS Design						
						FRACTION ± 1/16"		SHEET SIZE		DRAWN	DATE	DRAWING NUMBER	SHEET	REV
						DECIMAL ± 0.005"		A	BSS	4/20/2022	ICC-500 DOOR	7 OF 7	A	
						ANGULAR ± 0.50°								
REV	DESCRIPTION	BY	DATE											